



CERTIFICATE

No. A/16-605607

Rev 00

Date 2016-09-26

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INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
753812/HOLMGREN	Customer order 2016-09-05	Order No. 452769	Subs No. 615937	ABSMT Dispatch note 29027/54
003-00991	ITEMS	ABSMT No. 300-51644	C.Code 46	

Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Steel/material Designations Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements SS 219713 Condition No -24
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EXTENT OF DELIVERY									
It	Product designation	Heat	Lot	Pieces	Kg	M			
01	THT-3R60-6-1 6.00 X 1.00	048264	58817	20	15.0	120.00			
				Total	20	15.0	120.00		
KEY TO HEAT									
Heat Code	Heat No.								
048264	544658								
TEST RESULTS									
Chemical composition (weight%)									
Heat	C	Si	Mn	P	S	Cr	Ni	Mo	
048264	0.019	0.37	1.54	0.031	0.0110	17.20	13.12	2.52	
	N								
048264	0.042								
Tensile test at room temperature									
	Yield strength		Tensile strength		Elongation				
	MPa	MPa	MPa		%				
Lot	Rp0.2	Rp1.0	Rm		A				
58817	302	350	569		58				

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Following controls/tests have been satisfactorily performed:**

- Flattening test 100% according to EN ISO 8492
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

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The certificate is produced with EDP and valid without signature.